Thank you for purchasing this Dynojet kit. This kit has been developed for a motorcycle which is set to the parameters listed at the right in the “Stage” description. If your motorcycle does not meet any of these parameters please check with Dynojet before installation. For technical assistance contact your Dynojet distributor or call Dynojet U.S.A. (800)-992-4993

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North Las Vegas, NV 89031
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8am-5pm Pacific Time
Monday through Friday

Website Address
http://www.dynojet.com

The manufacturer and seller make no warranties express or implied which extend beyond the description of the goods contained herein. Any description of this product is for the purpose of identifying it and shall not be deemed to create an express warranty.

1143.001
U.S Models Only
1991-99 Honda XR250L
Stage 1

For mildly tuned machines using the stock air-box, with stock or K&N filter. May also be used with a good aftermarket exhaust system
K&N filter #HA-1312

**WARNING**

**NO SMOKING!**
**NO OPEN FLAME!**
WHILE INSTALLING YOUR DYNOJET KIT

<table>
<thead>
<tr>
<th>Parts List</th>
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<tbody>
<tr>
<td>1</td>
<td>Main Jets DJ120</td>
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<tr>
<td>1</td>
<td>Main Jets DJ124</td>
</tr>
<tr>
<td>1</td>
<td>Fuel Needles DNO208</td>
</tr>
<tr>
<td>1</td>
<td>Adjusting Washers DW0001</td>
</tr>
<tr>
<td>1</td>
<td>E-clips DE0001</td>
</tr>
</tbody>
</table>

This graph shows a typical gain with a Dynojet jet kit.
STAGE ONE INSTRUCTIONS

1. Remove the vacuum slide from the carbs. Remove the stock needles & spacers, noting the order of assembly.

2. Install the Dynojet needles on groove #3, using all stock spacers. Install the Dynojet washers above the E-clip.

3. Remove the stock main jets and replace with Dynojet main jets provided. If you are running the stock exhaust use the DJ120 main jets, if you are running an aftermarket header or slip-on with high flowing baffle, use the DJ124 main jets. This kit was designed with the stock airbox in place and stock pipes. Due to the carb bell mouth design, it is recommended that only the air filter be modified to enhance air flow. Be sure that the jet you are changing is the main jet.

4. Locate the fuel mixture screw. B), carefully turn mixture screw clockwise until lightly seated, turn out 2-1/2 turns.