Thank you for purchasing this Dynojet kit. This kit has been developed for a motorcycle which is set to the parameters listed at the right in the “Stage” description. If your motorcycle does not meet any of these parameters please check with Dynojet before installation. For technical assistance contact your Dynojet distributor or call Dynojet U.S.A. (800)-992-4993

2191 Mendenhall Dr. Suite 105
North Las Vegas, NV 89081
TEL: 702-399-1423
FAX: 702-399-1431
8am-5pm Pacific Time
Monday through Friday

Website Address
http://www.dynojet.com

The manufacturer and seller make no warranties express or implied which extend beyond the description of the goods contained herein. Any description of this product is for the purpose of identifying it and shall not be deemed to create an express warranty.

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**WARNING**

NO SMOKING!
NO OPEN FLAME!
WHILE INSTALLING YOUR DYNOJET KIT

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**3126.003**
U.S Models Only
1987-2008 Suzuki VS1400 / S83
Interuder
Stage 1

For mildly tuned machines using the stock air-box, with stock filter. May also be used with a good aftermarket exhaust system.

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**Parts List**

<table>
<thead>
<tr>
<th>Item</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 Fuel Needles</td>
<td>DNO361S</td>
</tr>
<tr>
<td>2 E-clips</td>
<td>DE0001</td>
</tr>
<tr>
<td>2 Adjusting Washers</td>
<td>DW0001</td>
</tr>
<tr>
<td>1 Slide Drill</td>
<td>DD 7/64</td>
</tr>
<tr>
<td>1 Plug Drill</td>
<td>DD 5/32</td>
</tr>
<tr>
<td>1 Screw</td>
<td>DS0001</td>
</tr>
</tbody>
</table>

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This graph shows a typical gain with a Dynojet jet kit.
STAGE ONE INSTRUCTIONS

NOTE: It is not necessary to remove the carburetors to install this kit.

1. Remove the vacuum slides from the carbs one at a time. NOTE: The slides are different from the front to the rear cylinder. Remove stock needles and spacers, noting order of assembly (Fig. A). Using the DD #7/64 drill bit provided to enlarge the slide lift hole. **Do not drill the needle hole.**

2. Use the stock main jets.

3. Install Dynojet needles on groove #3. Use all stock spacers (Fig. A). Install the small Dynojet washers above the e-clip. After installing the slides in the carbs be sure to check slide movement manually.

4. Locate the fuel mixture plug (Fig. B). If you see a screw head at Fig. B proceed to adjusting procedure. With the 5/32 drill bit provided carefully drill through the plugs. **NOTE:** The mixture screw is directly underneath this plug, be ready to pull back on the drill the instant you break through. Use screw provided to secure and remove this plug. Carefully turn mixture screws clockwise until lightly seated, then back out 2.5 turns or where the best idle is achieved. **NOTE:** The mixture screw is on the left side for the front cylinder and the right side for the rear cylinder.

![Fig. A](image1.png)

![Fig. B](image2.png)